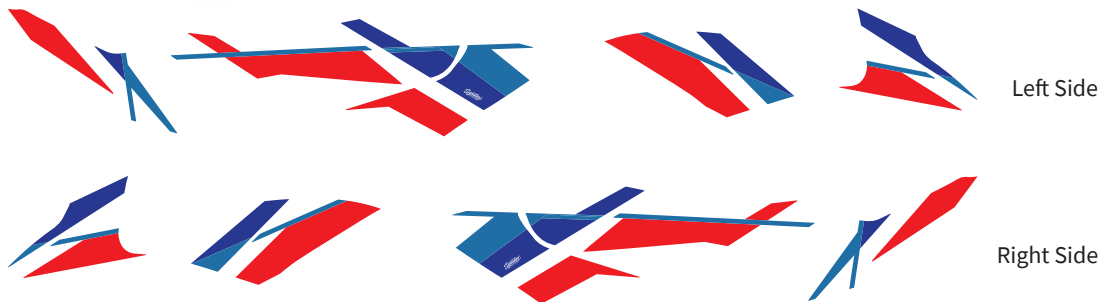


# MOTORCYCLE STYLING - BMW S1000XR

STINGREY Series | Style Sport



## SIG-1018-BMW S100XR 2015-2019 Alpine White Stingray M-Sport Styling Stickers

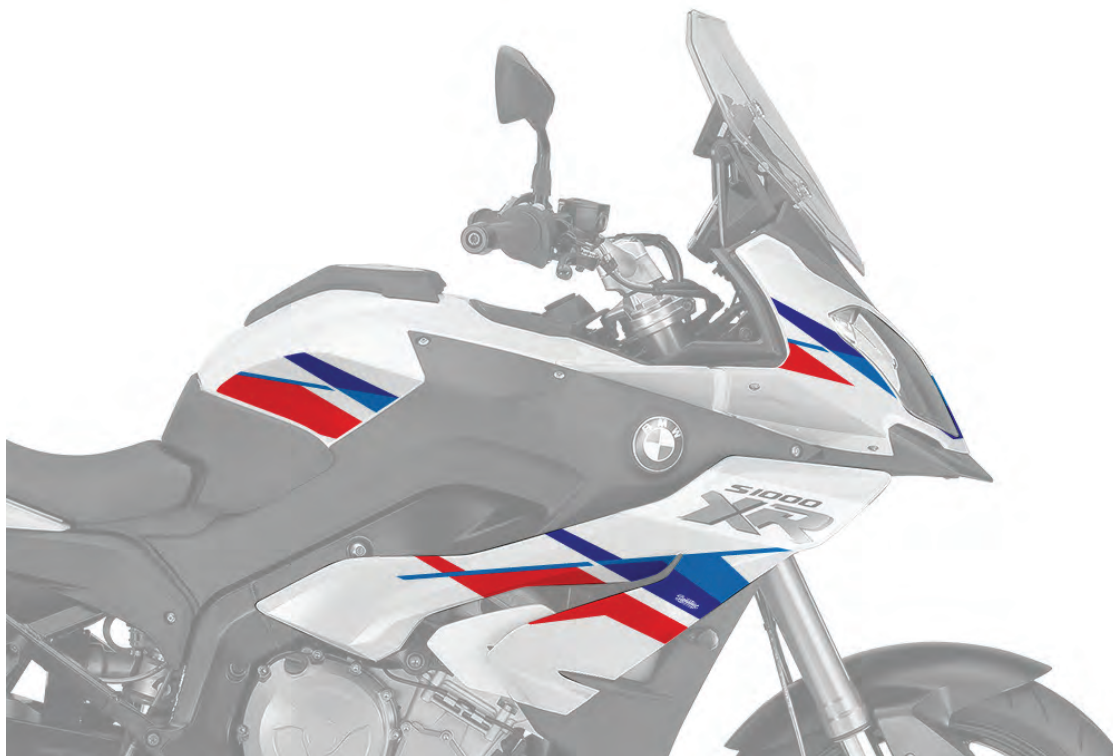
STINGREY Series styling kit, gives to your Motorcycle a unique and sport character.

### Product Information

Fits Model	BMW S1000XR 2015 - 2019 Model Year   Alpine White
Material Specifications	Digital Printing   Premium Quality Cast Vinyl   Gloss Lamination   Waterproof   Colour fade-proof
Installation	Easy   Dry application   Cut to Size - No trimming necessary   No need to remove any parts
Area Coverage	This kit comes in multiple pices   The original paint colour around the stickers will remain visible
Installation Videos	<a href="http://www.signaturecd.com">www.signaturecd.com</a> / Select from Home Page: Help Desk - Installation videos / Stingrey Series

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STINGREY Series | Style Sport



# MOTORCYCLE STYLING - BMW S1000XR

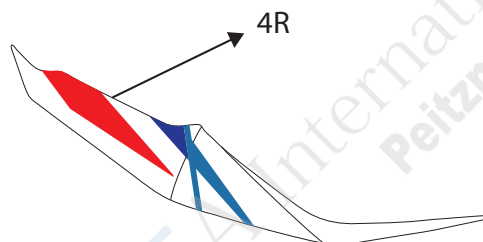
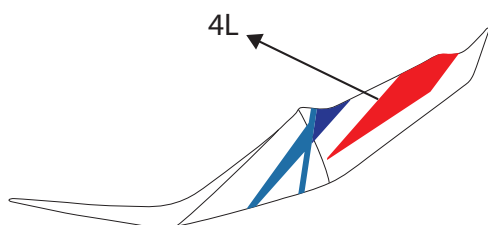
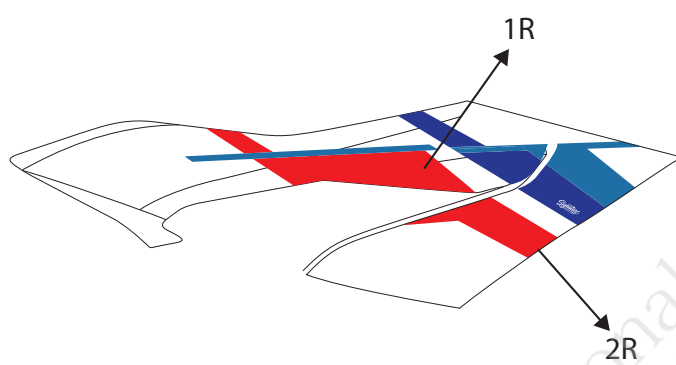
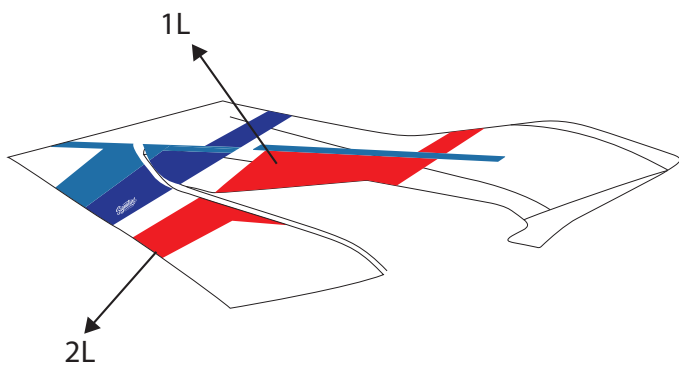
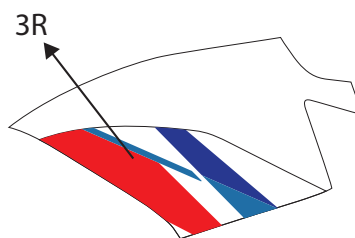
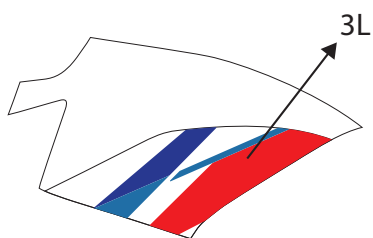
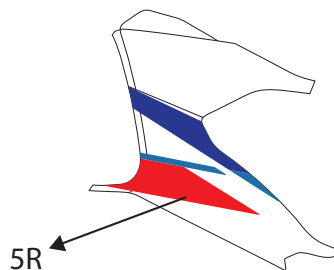
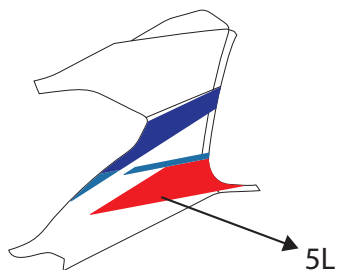
STINGREY Series | Style Sport



For installation follow the numerical order indicated.

LEFT

RIGHT



# MOTORCYCLE STYLING - BMW S1000XR

STINGREY Series | Style Sport



## DRY APPLICATION INSTRUCTION

- > Read the product installation instructions carefully before attempting installation.
- > Product installation instructions are included with each product.
- > Make sure hands are carefully clean before beginning installation.
- > **Clean the surface with 70% alcohol**
- > Ideal installation temperature: 15-35 degrees Celsius (60-90 degrees Fahrenheit).
- > Avoid installing in direct sunlight or in windy conditions.
- > Be sure that you made the correct sticker positioning.
- > Use the heat gun or the hair dryer from a descent distance (15cm)
- > With the heat gun remember if your fingers are burnt then the vinyl will burn also.

### Tools you need

- > A soft squeegee or a soft microfiber cloth over a credit card or a squeegee.
- > A 70% alcohol for cleaning the desired installation area.
- > Heat Gun
- > Paper Tape
- > Scissors

## WET APPLICATION INSTRUCTIONS

- > Read the product installation instructions carefully before attempting installation.
- > Product installation instructions are included with each product.
- > Make sure hands are carefully clean before beginning installation.
- > **Clean the surface with 70% alcohol.**
- > Always wet your fingers before handling the adhesive side of the film. Touching the adhesive side of the film can cause permanent and visible marks.
- > **Keep both sides of the film wet during installation.**
- > **Always use a soft squeegee or a soft microfiber cloth over a credit card or squeegee. in order to not cause any permanent scratches during application.**
- > Do not put too much pressure during the squeegee strokes in order to not cause any permanent scratches.
- > Be certain that all squeegee strokes overlap each other in order to avoid trapped water bubbles.
- > Ideal installation temperature: 15-35 degrees Celsius (60-90 degrees Fahrenheit).
- > Avoid installing in direct sunlight or in windy conditions.
- > Use the heat gun or the hair dryer from a descent distance (15cm).
- > With the heat gun remember if your fingers are burnt then the vinyl will burn also.

### Tools you need

- > A soft squeegee or a soft microfiber cloth over a credit card or a squeegee.
- > A 70% alcohol for cleaning the desired installation area.
- > Johnson's baby Shampoo. (On a spray bottle add 5% of shampoo or one drop per 100ml. and fill it up with water).
- > Heat Gun

## STICKERS REMOVAL INSTRUCTIONS

- > With the heat gun or hairdryer, heat the desired sticker in order to soften the adhesive.
- > When the sticker is warmed up, with your finger starting from an edge of the sticker, start to peel it off at a 45 degrees angle.
- > **ATTENTION: If you feel resistance from the sticker while you try to peel it off, apply a bit of heat with the same method mentioned above.**
- > Once the sticker is removed completely, if there is some adhesive left over, clean it using a microfiber cloth with alcohol.
- > Make sure you do not rub the area too hard or you might blur the clear coat of the paint.

### Tools you need

- > A clean soft microfiber cloth.
- > A 70% alcohol for cleaning excess adhesive.
- > Heat Gun or Hairdryer.

## INSTALLATION VIDEOS

For installation process and instructions, refer to the Installation Videos on the Hep Desk pages of our website, [www.signaturecd.com](http://www.signaturecd.com).